

Pharma Change Control:

Strategies for Successful Company-Wide Implementation

Table of Contents

About the Authors	
Principles of Change Control.....	5
Introduction and Operation of Change Control Programs	9
Parallel Programs.....	10
Company-Wide Programs	10
Grading the Changes	11
Trials.....	13
Deviations.....	13
Change Control Committee	13
Documentation.....	15
Change Requests.....	15
Appendices.....	25
A. CMS' Change Control Management Plan Version 1.0	
B. Change Management Plan Version 1.0	
C. EMA Questions and Answers on Post Approval Change Management Protocols	